

Date: Friday, 17/04/2009 1:16:09 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: SHOULDER HARNESS KIT
Job Number	: 47271		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D214702037B
This Issue	: 17/04/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	:
First Issue	: / /	Project Number	:
Previous Run	: 00015	Drawing Revision	:
		Material	:
Written By	:	Due Date	: 17/04/2009
		Qty:	1
		Um:	Each
Checked & Approved By	: <u>MF 09-04-17</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

SHIP (OE) THE FOLLOWING TO PJ:

1 X D412-702-03B B40133 SH6518
 1 X D412-702-113B B40409 SH6567
 1 X D3570-3 B47218
 1 X D3570-4 B47219
 1 X D3925-041 B 47220
 1 X D3920-041 B 47222
 2 X D3920-5 B 47224
 1 X AN416A M108471
 1 X AN421A M101390
 5 X AN422A M107715
 14 X AN960JD416 M110363
 7 X MS21042L4 M109282

TO MAKE AS;Y D214-702-037B
 FOR TRIAL FIT

CHG 001

2.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/17

Job Completion



MF 09-06-15

D214-702-037B.

Sian Willems

From: Sian Willems [swillems@dartaero.com]
Sent: April 14, 2009 9:16 PM
To: 'Dale Trepanier'
Cc: 'Susanne Sheldon'; 'dshepherd@dartaero.com'; 'Bill Beckett'; 'L Lacelle'
Subject: RE: 214 Shoulder Harness Kits

Correction: D412-702-113B.

Sian Willems

Marketing

T - 1.613.632.5200

F - 1.613.632.1185

C - 1.613.676.0577

E - s.willems@dartaero.com

DART Aerospace Ltd.

From: Sian Willems [mailto:swillems@dartaero.com]
Sent: April 14, 2009 9:14 PM
To: 'Dale Trepanier'
Cc: 'Susanne Sheldon'; 'dshepherd@dartaero.com'; 'Bill Beckett'; 'L Lacelle'
Subject: FW: 214 Shoulder Harness Kits

Hi Dale,

Here's the relevant info:

- ◆ SH6518
 - We shipped a D412-702-045B 4 man aft facing shoulder harness kit B40133 to PJ Helicopters
 - They were trying to install on a 214 with a 5 man aft facing configuration
- ◆ SH6567

D412-702-113B.

 - We shipped a D412-702-113 B40409 to PJ on the assumption that the additional seating position would allow them to install a fifth aft facing position (which was incorrect)
 - DHS PO 9002029
 - OR6549
 - Customer PO 4145

I'll be sending along a no charge PO for additional parts to be sent to PJ. These are the parts that will, when combined with the parts from SH6518 and SH6567, will make the D214-702-037B that they require to install the 5 aft facing shoulder harnesses.

Dart needs to provide an ARC for a D214-702-037B to PJ. Can you please organize a custom work order to combine all these parts to create a D214-702-037B.

Dart will have to request the return of the ARC that was originally provided to PJ for a D412-702-045B B40133.

David will be signing off the DSI for the D214-702-037B this week.

Linda, heads up, items 1 through 5 on the order are not stock and need to be produced.

Please call if you have questions.

17/04/2009